

Procedure to follow before start up CNC operations

Customer:

- DWG from customer with rebating for thicknesses and types (Inn/Out & double door leafs)
- Drawing for hinges and rules for placement
- Drawing for lock types and rules for placement
- Rules for grooves stop around cutouts, spyhole, letterbox, top bottom, inside, outside and free zone around handle
- Any standard models ?
- How to order – File, OHI Excel or PDF ?
- Needed lead time for daily business ?

O.H. Industri:

- Investigate if new tools are needed ? - Or if customer can use one of our other standards
- Price offer for tools/tool parts
- Price accepted
- OHI drawing is send for accept and control – must be signed by customer
- New tool ordered
- All customer drawings placed in E-doc and customer keys created
- OHI guidelines and rules for special drawings send to customer
- Order registration manual and delivery schedule created and agreed with customer
- Test door produced and send for acceptance before any other orders placed
- Minimum 10 days after receiving the tools before we can confirm first test order dispatched (= in total minimum 14-18 working days)
- Ready to start daily business for CNC operated doors